

# CUTTING

Minimum and maximum size limitations for varying thicknesses are displayed below:

Glass Thickness	Type	Min (W)	Min (H)	Diagonal	Max (W)	Max (H)
4mm	Float/Mirror	50mm	50mm	250mm	1500mm	2500mm
5mm	Float	50mm	50mm	250mm	1800mm	2800mm
6mm	Float/Mirror	50mm	50mm	250mm	2000mm	3170mm
8mm	Float	50mm	50mm	250mm	1500mm	3150mm
10mm	Float	50mm	50mm	250mm	1500mm	3130mm
12mm	Float	60mm	60mm	250mm	1500mm	3090mm
15mm	Float	80mm	80mm	250mm	1500mm	3050mm

## Tolerance

When supplying clean-cut products, the below tolerances apply:

	M in Length	
Up to	3	+2mm/-1mm
Over	3	+3mm/-1mm

## Squareness

When supplying clean-cut products, the below squareness tolerances apply:

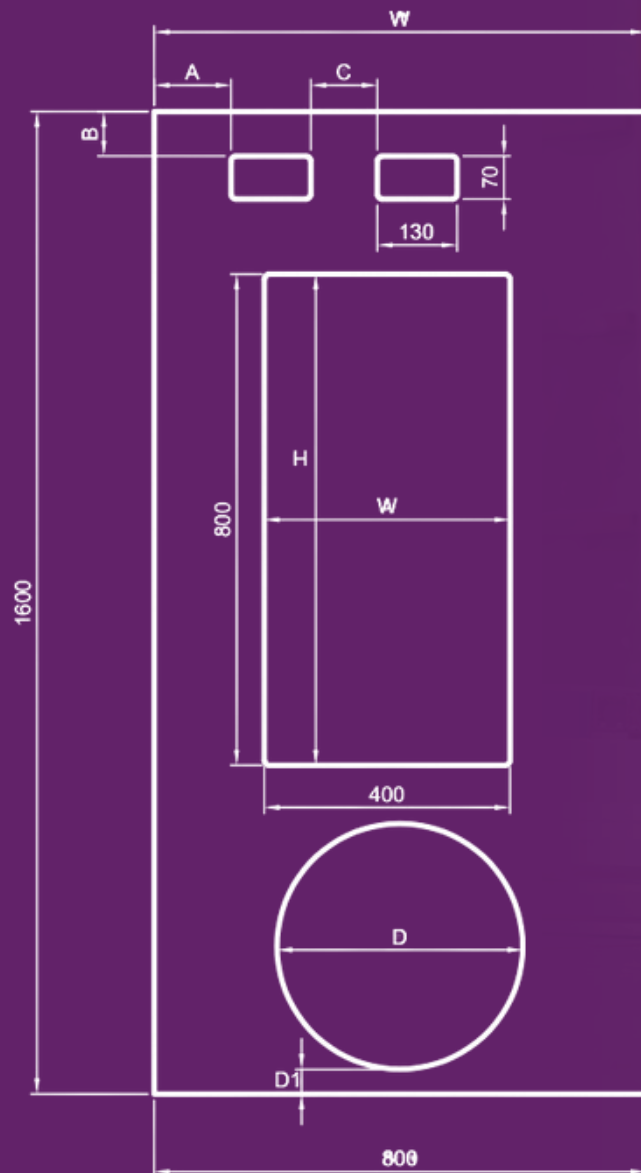
Height	+/- 3mm
Width	+/- 2mm
Maximum difference	+/- 5mm

## Clean Cut Products

Any products supplied clean-cut are to be handled with the upmost care. Pearsons Glass holds no liability for injury caused in the handling of clean-cut glass by our customers or any third-party.

Edgework of clean-cut products can contain shelling and imperfection that are deemed acceptable.

# CUTTING



## Double Sockets

- A Larger than 4 X thickness of glass
- B Larger than 50mm
- C Larger than 4 X thickness of glass  
9mm\* RADS standard

## Large Cut-Outs

- W Cut-out width no bigger than 50% glass width
- H Cut-out height no bigger than 50% glass height  
9mm\* Standard RADS

## Large Diameter Cut-Out

- D Diameter no bigger than 50% glass width
- D Diameter no bigger than 50% glass height
- D1 Larger than 50mm

**Disclaimer :** Please see page 7 for internal radius options\*