

## Horizontal CNC

The below table outlines the minimum and maximum size capabilities on our Horizontal CNC:

Glass Thickness	Type	Min (W)	Min (H)	Max (W)	Max (H)
4mm	Float	238mm	244mm	1500mm	3000mm
5mm	Float	238mm	244mm	1500mm	3000mm
6mm	Float	238mm	244mm	1500mm	3000mm
8mm	Float	238mm	244mm	1500mm	3000mm
10mm	Float	238mm	244mm	1500mm	3000mm
12mm	Float	238mm	244mm	1500mm	3000mm
15mm	Float	238mm	244mm	1500mm	3000mm
4mm	Mirror	238mm	244mm	1500mm	3000mm
6mm	Mirror	238mm	244mm	1500mm	3000mm

**Disclaimer :** Max weight for individual panels is 90kg\*

## Horizontal CNC

### Internal cut-out radius

Below is the minimum radius offered in varying thicknesses of toughened glass:

Glass Thickness	Type	7mm	8mm	9mm	10mm	11mm	12mm	13mm	14mm	15mm
4mm	Toughened	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes
5mm	Toughened	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes
6mm	Toughened	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes
8mm	Toughened	No	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes
10mm	Toughened	No	No	No	Yes	Yes	Yes	Yes	Yes	Yes
12mm	Toughened	No	No	No	No	No	Yes	Yes	Yes	Yes
15mm	Toughened	No	No	No	No	No	No	No	No	Yes

### Squareness

The below table outlines tolerances for squareness of products supplied via either Horizontal or Vertical CNC:

	m2	
Up to	3	+1mm/-1mm
Over	3	+1mm/-1mm



## Vertical CNC

The below table outlines the minimum and maximum size capabilities on our Vertical CNC:

Glass Thickness	Type	Min (W)	Min (H)	Max (W)	Max (H)
4mm	Float	350mm	650mm	1500mm	3000mm
5mm	Float	350mm	650mm	1500mm	3000mm
6mm	Float	350mm	650mm	1500mm	3000mm
8mm	Float	350mm	650mm	1500mm	3000mm
10mm	Float	350mm	650mm	1500mm	3000mm
12mm	Float	350mm	650mm	1500mm	3000mm
15mm	Float	350mm	650mm	1500mm	3000mm
4mm	Mirror	350mm	650mm	1500mm	3000mm
6mm	Mirror	350mm	650mm	1500mm	3000mm

**Disclaimer :** Max weight for individual panels is 90kg\*



## Vertical CNC

### Internal cut-out radius

The below table outlines the minimum radius offered in varying thicknesses of toughened glass:

Glass Thickness	Type	7mm	8mm	9mm	10mm	11mm	12mm	13mm	14mm	15mm
4mm	Toughened	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes
5mm	Toughened	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes
6mm	Toughened	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes
8mm	Toughened	No	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes
10mm	Toughened	No	No	No	Yes	Yes	Yes	Yes	Yes	Yes
12mm	Toughened	No	No	No	No	No	Yes	Yes	Yes	Yes
15mm	Toughened	No	No	No	No	No	No	No	No	Yes

### Squareness

The below table outlines tolerances for squareness of products supplied via either Horizontal or Vertical CNC:

	m2	
Up to	3	+1mm/-1mm
Over	3	+1mm/-1mm